# AMPCO® 焊接填充金属选用表

创建日期! 10/3/2009

| | 供应形式 | 36" (914mm) 直焊丝 | 绕线焊丝 | 焊条 |
|---|---|---|---|---|
| | 焊接工艺 | 钨极惰性气体保护电弧焊（GTAW） | 惰性气体保护金属极电弧焊（GMAW） | 焊条电弧焊（SMAW） |
| AMPCO® 铜合金 | AMPCO® 8 | AMPCO-TRODE® 10 | AMPCO-TRODE® 10 | AMPCO-TRODE® 10 |
| | AMPCO® 15 | AMPCO-TRODE® 10 | AMPCO-TRODE® 10 | AMPCO-TRODE® 10 |
| | AMPCO® 18 | AMPCO-TRODE® 150 | AMPCO-TRODE® 150 | AMPCO-TRODE® 160 |
| | AMPCO® 18-13 | AMPCO-TRODE® 150 | AMPCO-TRODE® 150 | AMPCO-TRODE® 160 |
| | AMPCO® 18-22 | AMPCO-TRODE® 150 | AMPCO-TRODE® 150 | AMPCO-TRODE® 160 |
| | AMPCO® 18-23 | AMPCO-TRODE® 150 | AMPCO-TRODE® 150 | AMPCO-TRODE® 160 |
| | AMPCO® 21 | AMPCO-TRODE® 200 | AMPCO-CORE® 200 | N/A |
| | AMPCO® 22 | AMPCO-TRODE® 250 | AMPCO-CORE® 250 | N/A |
| | AMPCO® 25 | AMPCO-TRODE® 300 | AMPCO-CORE® 300 | N/A |
| | AMPCO® 45 | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 |
| | AMPCO® 483 | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 |
| | AMPCO® M4 | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 |
| | AMPCOLOY® 940 | AMPCO-TRODE® 940 | AMPCO-TRODE® 940 | N/A |
| | AMPCOLOY® 83, 88, 89, 91, 95 | AMPCO® BeCu | N/A | N/A |
| 其它铜合金 | C624 | AMPCO-TRODE® 150 | AMPCO-TRODE® 150 | AMPCO-TRODE® 160 |
| | C630 | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 |
| | C952 | AMPCO-TRODE® 10 | AMPCO-TRODE® 10 | AMPCO-TRODE® 10 |
| | C954 | AMPCO-TRODE® 150 | AMPCO-TRODE® 150 | AMPCO-TRODE® 160 |
| | C955 | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 |
| | C958 | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 |
| | CuAl10Ni | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 |
| | BS2901 C13 | AMPCO-TRODE® 10 | AMPCO-TRODE® 10 | AMPCO-TRODE® 10 |
| | BS2901 C20 | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 |
| DIN 1733 填充金属合金 | SG-CuAl8 | AMPCO-TRODE® 7 | AMPCO-TRODE® 7 | N/A |
| | SG-CuAl10Fe | AMPCO-TRODE® 10 | AMPCO-TRODE® 10 | AMPCO-TRODE® 10 |
| | SG-CuMn13Al7 | AMPCO-TRODE® 40 | AMPCO-TRODE® 40 | AMPCO-TRODE® 40 |
| | SG-CuAl8Ni6 | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 | AMPCO-TRODE® 46 |