

**Dr. Ralph Derra**Öffentlich bestellter und vereidigter Sachverständiger für  
Verpackungsmaterialien, Boden- und Luftanalysen;  
Sachverständiger in der Wasseranalytik

8 March 2017

Dr. Dr/Bk-lh

**UNBEDENKLICHKEITSERKLÄRUNG  
CERTIFICATE OF COMPLIANCE  
CERTIFICAT DE CONFORMITE**eingetragen  
registered no.  
registré

44337 U 17

für  
for  
pourAmpco Metal Deutschland GmbH  
Wallensteinstraße 10 – 12  
82538 Geretsried  
GermanyProdukt  
Product  
Produit

AMPCO® M4

The product manufactured by the company mentioned above is a bronze alloy which is used for the for pressing tools for foodstuffs and medicinal pills.

It was examined by us according to the

"Methoden zur Untersuchung von Bedarfsgegenständen, Grundregeln für die Ermittlung der Migration in Prüflebensmittel", entsprechend der Vorschrift Nr. 80.30, 1 - 3 (EG) in der Amtlichen Sammlung von Untersuchungsverfahren nach § 64 des Lebensmittel- und Futtermittelgesetzbuchs - LFGB, Stand vom April 2008,

("Methods for the examination of consumer goods, basic rules for the determination of the migration into food simulants", according to the standard no. 80.30, 1 - 3 (EC) within the Official Collection of Testing Methods according to § 64 of the Foodstuffs and Animal Feed Code - LFGB, state of April 2008),

as well as to the

Series of standards EN 1186, EN 13130 and CEN/TS 14234 „Materials and Articles in Contact with Foodstuffs - Plastics“, current state,

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with regard to the specific requirements of the

Technical guide on metals and alloys used in food contact materials and articles, 1<sup>st</sup> edition 2013, superseding the previously established Guidelines on Metals and Alloys used as food contact materials, issued on 9 March 2001 and revised on 13 February 2002,

for the migration behaviour.

The product is in compliance with the rules of the

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC, Official Journal of the European Union L 338/4 of 13.11.2004, modified by app. no. 5.17 of the regulation (EC) No 596/2009 of 18 June 2009, Official Journal of the European Union L 188 of 18 July 2009, article 3,

as well as of the

Lebensmittel-, Bedarfsgegenstände- und Futtermittelgesetzbuch (Lebensmittel- und Futtermittelgesetzbuch - LFGB) in der Fassung der Bekanntmachung vom 3. Juni 2013 (BGBl. I S. 1426), zuletzt geändert durch Artikel 1 der Verordnung vom 24. November 2016 (BGBl. I S. 2656), §§ 30 und 31,

(Foodstuffs, Consumer Goods and Animal Feed Code (Foodstuffs and Animal Feed Code - LFGB) in the version of the notification of 3 June 2013 (BGBl. p. 1426), last amendment by article 1 of the decree of 24 November 2016 (BGBl. I p. 2656), §§ 30 and 31).

The demands of the

Resolution CM/Res (2013) 9 on metals and alloys used in food contact materials and articles, adopted by the Committee of Ministers on 11 June 2013 at the 1173<sup>rd</sup> meeting of the Ministers' Deputies,

as well as of the corresponding

Technical guide on metals and alloys used in food contact materials and articles, 1<sup>st</sup> edition 2013, superseding the previously established Guidelines on Metals and Alloys used as food contact materials, issued on 9 March 2001 and revised on 13 February 2002,

which serves its practical realization, are met as far as the migration behaviour of the product is concerned.

Thus, the bronze alloy AMPCO® M4 according to the sample material submitted may be used safely for pressing tools for dry, moist, non-acidic and fatty foodstuffs as well as for medicinal pills and may stand in direct contact with them.

This certificate of compliance represents the latest technical standard and is based on the certificate of compliance no. 39433 U 15 of 29 January 2015 in connection with a new partial examination of the product.

It has a validity of 2 years and consists of 4 pages.

Certification decision



Öffentlich anerkannter Sachverständiger  
zur Untersuchung der Gegenproben vor  
Lebensmitteln aus Papier, Pappe,  
Kunststoffen, Glas, Weißblech und  
sonstigen Metallverpackungen auf ihre  
Lebensmittelrechtliche Unbedenklichkeit

(Burkardt)  
Officially certified  
and authorized food  
chemist





**Staatlich anerkannter Sachverständiger zur Untersuchung der Gegenproben von Verpackungsmitteln aus Papier, Pappe, Kunststoffen, Glas, Weißblech und sonstigen Metallverpackungen auf ihre lebensmittelrechtliche Unbedenklichkeit**

Dr. Ralph Derra

Authorized expert for the analyses of packaging materials, attested by the Aschaffenburg Chamber of Industry and Commerce.

Expert autorisé pour l'analyse des matériaux d'emballage, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

State registered expert for the analysis of contrasting samples of packaging materials of paper, board, plastics, glass, tin plate and other metallic packaging materials as to their suitability for use with foodstuffs.

Expert public pour l'étude du contrôle des contre-échantillons d'emballages de papier, cartons, plastiques, verre, fer-blanc et d'autres emballages métalliques concernant leur conformité alimentaire.



Dr. Ralph Derra

Authorized expert for the analyses of soil and air, attested by the Aschaffenburg Chamber of Industry and Commerce.

Expert autorisé pour l'analyse du sol et de l'air, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

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Die Rücklagen des untersuchten Materials werden bei der Gutachterstelle verwahrt.  
Dieses Dokument ist eine Übersetzung einer deutschen Originalversion. In Streitfällen ist das Originaldokument die rechtlich bindende Version.  
A file sample of the tested material is kept at the expert's office.  
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