



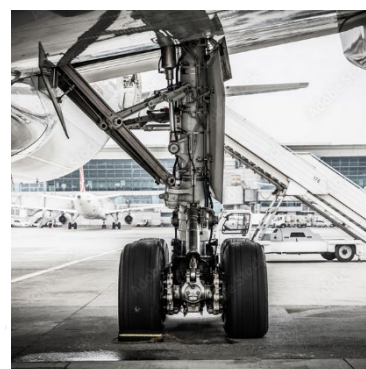
## Technical Data Sheet

# AMS 4880

AMS 4880 is a remarkable nickel aluminum bronze alloy known for its exceptional properties and specifications. Produced through a continuous casting process and heat treatment, this alloy offers outstanding mechanical properties that exceed those of conventional nickel aluminum bronze. This AMS bronze offers high strength, corrosion resistance, and superior wear resistance, making it an ideal choice for applications involving heavy loads, friction, abrasive wear, and corrosion.

### Key Features:

- ▶ High mechanical properties
- ▶ Good sliding properties
- ▶ Corrosion resistant
- ▶ High elongation & ductility
- ▶ Spark resistant
- ▶ High yield point
- ▶ Resistant to abrasive wear, friction, deformation & chemical erosion
- ▶ Compliant with AMS 4880



### Nominal Composition:

Copper (Cu)	Aluminum (Al)	Nickel (Ni)	Iron (Fe)	Manganese (Mn)	Others
Balance	10.0%	5.0%	2.5%	1.0%	max. 0.5%

### Applications:

- ▶ Aircraft bearings & bushings
- ▶ Pump & marine shafts
- ▶ Valve guides, spindles & seats
- ▶ Machine tool parts & wear rings
- ▶ Non-sparking safety tools & components in explosive atmospheres
- ▶ Suitable for heavy-duty, high stress, high friction & corrosive environments
- ▶ Applications in aerospace, oil & gas, marine & manufacturing industry



AMS 4880, a versatile nickel aluminum bronze alloy, finds its niche in a wide range of critical applications. This alloy excels in environments where abrasive wear, friction, deformation, and chemical erosion are prevalent. Originally developed for aerospace specifications, the alloy has rapidly expanded its footprint and is in demand in industries requiring enhanced mechanical properties and corrosion resistance.



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Mechanical Properties (Nominal values)	Continuous Casted
Tensile Strength $R_m$ (ksi)	105
Yield Strength $R_{p0.5}$ (ksi)	63
Elongation 2" (%)	9
Brinell Hardness (10/3000)	223
Rockwell Hardness (HRB)	97
Compressive Strength $R_{mc}$ (ksi)	155
Compressive Yield Strength $R_{pc0.1}$ (ksi)	61
Shear Strength $R_{cm}$ (ksi)	60
Modulus of Elasticity E (ksi)	15700
Charpy $a_k$ (ft·lbs)	6,6
Fatigue (100 million cycles) $\sigma_N$ (ksi)	35

### Physical Properties:

Density $\rho$ (lbs/in <sup>3</sup> )	Coefficient of Expansion $\alpha$ (in/in/°F)	Thermal Conductivity $\lambda$ (W/m·K)	Electrical Conductivity (% I.A.C.S.)	Specific Heat $c_p$ (BTU/lb·°F)
0.272	$9 \cdot 10^{-6}$	46	9	0.1

### Machining Parameters:

Operation	Cutting Speed $v_c$ (m/min)	Feed $f$ (mm/rev)	Depth $a$ (mm)	Tool Specification
Milling – Roughing	110 - 160	0.1 - 0.4	up to 4	K10 - K20
Milling – Finishing	90 - 115	0.05 - 0.1	0.1 - 0.5	K10 - K20
Turning – Roughing	150 - 200	0.1 - 0.2	up to 2	K10 - K20
Turning – Finishing	180 - 250	0.05 - 0.1	0.1 - 0.2	K10 - K20

Scan the QR Code to view our machining recommendations:



Contact us

